



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5564-5

Job Sheet 182765



Part No: D5564-5

Job Qty: 20 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/31/18

Job Tracking No:

Due Date: 9/4/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D5564 REV.b-prelim IPP REV:A 17.11.27 NEW ISSUE DD VERF:JFS IPP REV:B 18.05.02 AS PER DWG
REV.A-PRELIM DD VERF:JFS IPP REV:C 18/07/31 AS PER DWG REV:B JFS VERIFIED BY:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	9/4/18	9/4/18	0.00	0.00	Start Up Waterjet2		JS 8/29/18
110	Waterjet	20 pcs	9/4/18	9/4/18	0.00	1.00	Waterjet1		JS 8/29/18
120	QC	20 pcs	9/4/18	9/4/18	0.00	0.00	QC2		JS 8/29/18
130	QC	20 pcs	9/4/18	9/4/18	0.00	0.00	QC8		SEP 04 2018 68
140	Brake NC	20 pcs	9/4/18	9/4/18	0.00	1.00	Brake NC 1		JS 8/29/18 9-89
150	QC	20 pcs	9/4/18	9/4/18	0.00	0.00	QC5		38
160	Packaging	20 pcs	9/4/18	9/4/18	0.00	0.00	Packaging3		9-89
170	QC21-SA	20 Ea	9/4/18	9/4/18	0.00	0.00	QC21		mod 18.09.05

Part Op 110 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary
Descriptions: 160 - LOCATION : FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.5540 sf (.0277 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	1	339	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Quality ☐ Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐ Large Fab ☐ Composite ☐ Supplier ☐					
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval	
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-8200 Email: sales@dartaero.com www.dartaerospace.com Container No: S107562 Part: D5564-5 Job No: 182765 Serial No/Batch: S107562 Revision: B Inspector: Exp Date: Instructions: Various STC's Date: 09/01/18		Description Work Order Duration Disposition						Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Environment Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		Training Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Other Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		FAULT CATEGORY ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center		☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence	
OTHER :									

